

Nano Search Microscope



From Millimeters to Nanometers

Seamless, Accurate Measurement Across the Scale Integrated Laser/Probe Microscope







OLYMPUS



LEXT OLS4500 Observation Range (image illustration)



Flexible Observation/Measurement Capability From the Millimetric Scale All the Way Down to the Nanometric Scale.



Integrating a traditional optical microscope with an excellent laser scanning microscope (LSM) and a nanometric-scale scanning probe microscope (SPM), the OLYMPUS LEXT OLS4500 is compatible with a wide range of samples, providing a total observation/measurement solution for a new era.

With quick, easy switching between optical, laser and probe microscopy, this composite microscope enables observation and measurement from the millimetric scale to the nanometric scale. Fast access to scanning probe microscopic observation without losing the target from the view results in a dramatic reduction of work time to acquire the required image. This makes ultrawide-range observation and measurements easier and smoother than ever.

The new OLYMPUS LEXT OLS4500. Pursuing further seamless operation.



Contents

Microscope Technologies of the OLS4500	— 4
New Solutions Made Possible by the OLS4500	— 6
Seamless Observation and Measurements Made Possible by the OLS4500	
Find: Find the Area of Interest Immediately	— 8
Approach: Approach the Area of Interest Quickly and Accurately with SPM ——	— 9
Nanometric Measurement: Quick Measurement with Simple Operations —	—10
Advantages of Composite Microscope	—11
Six SPM Measurement Modes with Easy-to-Follow Guidance Display	—12
Non-contact Measurement of Surface Roughness of Micro Area	—14
High-Quality Cantilevers for High Reliability	—15
Sample Applications	—16
Dimensions / Specifications	—18

Microscope Technologies of the OLS4500

Principles and Features of Optical Microscope

The optical microscopic image using visible light range (400 to 800 nm wavelength) enables observation at magnifications ranging as high as approx. 1000x. The optical microscope makes it possible to observe a sample in color, to enhance surface texture by switching the observation method, and to observe substances by taking advantage of their properties (polarization property). The OLS4500 can apply the following observation methods.

 Brightfield observation 	Most popular observation method. Forms an image from the light reflected from the sample surface				
Differential Interference Contrast (DIC) observation	3D visualization of fine surface irregularities on the sample by enhancing the contrast.				
 Simplified polarized light observation 	Visualizes the polarization property of the sample using incident polarized light (light with a specific vibration direction)				



Brightfield observation can provide color information. Ink-jet dots.

Principles and Features of Laser Scanning Microscope

LSM (Laser Scanning Microscope) Facilitates Submicron Observation and Measurement

The X-Y plane resolution of an optical microscope depends greatly on the wavelength of the light used. The LSM employs short-wavelength light so its X-Y plane resolution is superior to that of a traditional microscope which uses visible light. The OLS4500 incorporates a laser light with a short wavelength of 405 nm and combines a dedicated high-aperture (high-N.A.) objective and confocal optics to achieve X-Y plane resolution of 0.12 µm. Its XY scanning function – which uses an Olympus-original 2D scanner – makes possible high-resolution scanning of 4096 x 4096 pixels (max.).



Superior Height Measuring Capability

The LSM employs a short-wavelength semiconductor laser light and confocal optical system to detect in-focus images, while eliminating out-of-focus images. Combined with a high-precision liner scale, this allows high-definition imaging, enabling accurate 3D measurement.



Step Difference Measurement

Principles and Features of Scanning Probe Microscope

SPM (Scanning Probe Microscope) Visualizes the Nanometric-Order World

SPM is the generic name of microscopes which perform 3D type observation of samples by approaching a small probe with a tip curvature of about 10 nm to the sample surface and scanning the sample, while detecting the dynamic and electrical interactions between the probe and sample. One of the typical SPMs is the AFM (Atomic Force Microscope), which images minute surface texture of the sample by detecting the attractive and repulsive forces between the probe and sample surface. Observation at the nanometric level makes it possible to capture the texture of the sample finely.



Nanometric Observation by Cantilever Scanning

The OLS4500 employs an optical lever system that can detect the micro-deflection (displacement) of the cantilever carrying the probe on the tip with high sensitivity. By reflecting the laser beam on the back of the cantilever and applying Z-axis drive using a piezo device, the beam hits the specified point on the photodetector so that the system can read a minute Z-direction displacement.



Optical Path of SPM Sensor

Various Modes for Imaging Surface Texture Figure and Physical Properties

The scanning probe mode incorporates various modes for use in texture observation and measurements of the sample surface. as well as for analysis of the physical properties. The modes available with the OLS4500 are as follows.

Contact mode	Surface texture visualization (hard surface)
Dynamic mode	Surface texture visualization (soft surface, viscous surface)
Phase mode	Visualization of physical differences on the sample surface.
Current mode*	Detection and visualization of current flowing between the probe and sample.
 Surface potential mode (KFM)* 	Visualization of electric potential on the sample surface.
 Magnetic force mode (MFM)* 	Visualization of magnetic information on the sample surface.
* Optional	



Polymer Film

Cantilever: Key to the High Definition and Quality of an Image

The probe is placed on the tip of a sheet-type cantilever with a length of approximately 100 to 200 µm. The spring constant and resonance frequency of the cantilever are selected according to the sample feature. As the probe wears after repeated scanning, the cantilever tip should be replaced either periodically or as required.



Cantilever Tip (For Dynamic Mode)

Have you experienced the following problems when using an SPM?

1

The area of interest disappears from view.

Even after a point of interest has been imaged with an accompanying optics device, the point often disappears in the field of view when the observation mode is switched to an SPM.

OLS4500

Never loses the target once it has been captured.

A new microscope with nano-surface texture measuring capability.

Four objectives ranging from low to high magnifications are installed on the motorized revolving nosepiece together with an SPM unit. The magnification and observation method can be switched seamlessly so that the observation target will remain captured within a field of view. The OLS4500 performs fast search in nano-surface texture.



Magnification/Observation Method Switching with Revolving Nosepiece

2

The area of interest cannot be found.

The optical microscope used with a common SPM has only low magnification so they were often either unable to find micro-defects present on a wafer or crystal surface.

OLS4500

A wide range of magnifications and various observation methods enable to detect observation target easily.

With a wide range of magnifications and various observation methods, backed by advanced optical technology, the optical microscope makes it easy to locate the observation target. In addition, laser DIC (Differential Interference Contrast) observation enables to visualize nanometric order irregularity in live image.



Brightfield Observation (IC Pattern)





DIC Observation

Laser DIC Observation

The time needed to acquire an SPM image is too long.

Even after the observation target has been located with a non-SPM microscope, it needs several pre-scans to acquire a target SPM image after the sample has been re-placed on a conventional SPM. As a result, it takes much longer to obtain the image.

OLS4500

Reduces the work time from sample placement to image acquisition.

Once the sample has been placed on the OLS4500 microscope, all subsequent operations can be performed on the same microscope. The ability to locate the observation target quickly and accurately with SPM allows target image acquisition in one scanning area.



Different types of microscopes must be used to evaluate a sample.

To evaluate an unfamiliar sample, the operator must try different types of microscopes separately.

OLS4500

Integrated design makes it possible to use a single microscope simply by switching the magnification and observation method, without having to remove and replace the sample on another microscope.



Find the Area of Interest Immediately Find

The OLS4500 Can Quickly Locate the Area of Interest Using a Wide Variety of Observation Methods.

A white LED is used as the light source to ensure clear color images with excellent color reproduction. The four objectives enable observation at various magnifications, ranging from low to high. Making full use of the features of optical microscope, the OLS4500 is capable of BF (Brightfield) observation - the most commonly used, DIC (Differential Interference Contrast) observation for stereoscopic visualization of fine surface texture by enhancing contrast, and simplified polarized light observation that represents the polarization characteristics of the sample with different colors. Other functions include HDR (High Dynamic Range), which synthesizes several images captured by varying the exposure time to obtain an image with well-balanced brightness and enhanced texture. The OLS4500 can quickly find the area of interest using various observation methods.



samples by reflected polarized light (light with a specific vibration direction). Suitable for observing metallic surface, minerals and semiconductor materials



Diamond Grains

different exposure time. Fine observation is also possible by enhancing the texture (surface conditions).



LSM Can Visualize What Cannot Be Observed with an Optical Microscope.

Thanks to a short-wavelength 405nm laser light, a higher-aperture (high-N.A.) objective lenses and confocal optics, high X-Y resolution is available so that objects not visible with the optical microscope can be observed in clear images. Laser DIC observation makes possible live observation of nanometer micro surface.



Brightfield Observation (Foreign Materials on Glass Plate)



Laser DIC Observation

Approach Approach the Area of Interest Quickly and Accurately with SPM

Seamless-Magnification Observation Keeping the Object within a Field of View

Four objectives ranging from low to high magnifications are installed on the motorized revolving nosepiece together with the SPM unit. 50X and 100X live observation mode using the optical microscope or LSM places the SPM scanning area in the center of the field. The area of interest can be approached accurately by setting a target mark over the area and switching to the probe scan mode. This means that the target image can be obtained with a single SPM scan, improving work efficiency and reducing wear of the cantilever.



Guidance for Easy Switching to SPM Observation

Preparations for SPM observation, such as cantilever installation and scanning area setting, can be performed by following the guidance display, which means that even operators with little experience can safely perform preliminary work.

Workflow of SPM Observation

The SPM observation is performed according to procedures described below. This Guidance explains the preparation procedures required for SPM observation, such as attaching a cantilever, etc.



Nanometric Measurement Quick Measurement with Simple Operations

Newly Developed SPM Head with Reduced Noise

The OLS4500 employs a nosepiece-mounting-type SPM scanner head. Because the objective and the cantilever tip are in the coaxial, parfocal positioning, the observation point will not be lost from the field of view even after switching to SPM mode. The newly developed compact SPM head is improved rigidity, so it features reducing image noise and improving responsiveness.



Newly Developed Compact SPM Scanner Head

Navigator to Magnify the Region as Requested

The navigator function allows closer viewing of the required region in an image acquired with the probe scan mode by further increasing the magnification. The target image can be obtained by simply setting the magnifying region using the cursor and starting probe scan. The scanning area can be set freely, allowing observation and measurement to be performed more quickly and efficiently.



Navigator magnifies a 3.5 μm x 3.5 μm area on a 10 μm x 10 μm image

Analyses to Meet Different Requirements

Images acquired in SPM measurement mode can be analyzed to suit the requirements of different applications, and the results can be exported as the CSV format. The OLS4500 provides the following analysis functions.

• Profile (curvature factor measurement, contained angle measurement)

- Roughness
- Topography (area, surface, volume, height, histogram, bearing ratio)
- Step (line, area)
- Particle analysis (optional)



Curvature Measurement (Hard Disk Pits)

Advantages of Composite Microscope

LSM allows flexible handling of various samples

The OLS4500 also functions as a powerful composite microscope that integrates optical, LSM and SPM supported by an array of advanced functions. In particular, the LSM is ideal for micro surface texture measurements of very small regions from micron to submicron-order, and is capable of seamless-magnification measurement in combination of the SPM. As a result, the OLS4500 can flexibly adapt to handle various samples, providing optimum output even from a sample that the operator has not handled before.

Imaging Slopes up to 85°

Thanks to dedicated objective lenses with high numerical apertures and a dedicated optical system that obtains superior performance from a 405 nm laser, the OLS4500 can reliably measure acute-angled samples that were previously impossible to measure.



LEXT-Dedicated Objective Lenses



Razor with an Acute Angle

Micro-Profile Measurements with High Resolution

Thanks to a short-wave length 405 nm laser light and a higher-aperture objective lens, 0.12 µm X-Y resolution is available. As a result, the OLS4500 can perform submicron measurements of sample's surface. Combined with a high-precision linear scale and Olympus original intensity detection technology, this allows high-definition imaging, enabling accurate height measurement from the submicron to the hundreds of microns range. In addition, the OLS4500 is able to assure both "accuracy", which indicates how close a measurement value is to its true value and "repeatability", which indicates the degree of variations among repeated measurement values, both show the performance of measuring tool.





(MPLAPON50XLEXT) STEP Height standard Type B, PTB-5, Institut für Mikroelektronik, Germany, 6 nm Detection in Height Measurement

Designation of Any Image Capturing Area from a Wide Area

Though the field of view at high-magnification image is narrow in general, the stitching function of the OLS4500 can provide image data with high resolution and a wide field area by stitching together up to 625 images. The obtained wide-field image can be subjected to 3D display and 3D measurement.



Individual 2D Images Before Stitching (Simulated)



2D Image After Stitching



3D Image After Stitching

Three Standard Modes for Dealing with a Wide Range of Samples

Contact mode

This mode scans the setting area by the cantilever statically while keeping the repulsive force constantly between the cantilever and sample in order to visualize the height information of the sample. It can also be used for the force curve measurement.





Metallic Thin Film

Dynamic mode

This mode vibrates the cantilever at near the resonance frequency and controls the Z-direction distance to make the vibration amplitude constant in order to visualize the height information of the sample. It is suitable for samples with soft surfaces such as polymers or viscous materials.





Aluminium Surface

Phase mode

This mode detects phase delays in the cantilever vibration during scanning in the dynamic mode. It can visualize the difference in physical properties on the sample surface.





Polymer Film

Three Optional Modes Added for Supporting Various Analyses

Current mode

This mode applies a bias voltage to the sample to detect and visualize the current flowing between the cantilever and sample. It can also be used for I/V measurements.





Sample of SiO2 pattern on a Si substrate. The yellow region in the height image (left) is SiO2, which is displayed blue (region without current flow) in the current image (right). These images show that a substrate has regions without current flow.

Surface Potential mode (KFM)

This mode applies an AC voltage through the conductive cantilever, detects the electrostatic force working between the cantilever and sample, and visualizes the electric potential on the sample surface. It is also called the Kelvin Force Microscope (KFM) mode.





Sample of magnetic tape. The surface potential image shows that potential difference of a few hundreds of mV is distributed on the sample surface. This distribution is regarded to reflect the presence of irregularities in the lubrication layer on the tape surface.

Magnetic Force mode (MFM)

This mode scans the setting area with magnetized cantilever in phase mode and detects the phase delays in the cantilever vibration then visualizes the magnetic information on the sample surface. It is also called the Magnetic Force Microscope (MFM) mode.





Sample of hard disk. The image shows the distribution of magnetic property.

Non-Contact Measurement of Surface Roughness of Micro Area

Enables Plane Roughness Measurement in Addition to Line Roughness

Increasing Importance of Surface Roughness Measurement

With continuous reductions in the size and weight of recent industrial products, the parts composing them are also subject to miniaturization. This trend toward micro-miniaturization of component parts is increasing the importance of surface roughness measurement, as well as geometry measurement. Reflecting these market needs, the ISO added the LSM and AFM to the list of 3D surface texture measuring instruments (ISO 25178-6). This means that non-contact surface roughness measurement is recognized as an official evaluation standard just like the traditional contact surface roughness gauge . The OLS4500 comes with roughness parameters conforming to the ISO.



Plane Roughness Measurement for Capturing Detailed Information

Non-contact surface roughness measurement can obtain the plane roughness as well as the line roughness. The plane roughness measurement can also identify roughness distribution and properties in a region designated on the sample surface so that they can be collated with the 3D image for evaluation. The OLS4500 can measure the surface roughness using either the LSM or SPM function. These two functions can be selected according to the sample properties or observation purpose.



LEXT OLS4500 Parameters

Parameter Compatibility	The OLS4500 comes with the same	Primary Profile	: Pp, Pv, Pz, Pc, Pt, Pa, Pq, Psk, Pku, Psm, PAq, Pmr(c), Pôc, Pmr			
	Surface Profile Parameters as contact-	Roughness Profile	: Rp, Rv, Rz, Rc, Rt, Ra, Rq, Rsk, Rku, Rsm, R∆q, Rmr(c),Rδc, Rmr, RZJIS, Ra75			
	type surface roughness gauges, offering	Waviness Profile	: Wp, Wv, Wz, Wc, Wt, Wa, Wq, Wsk, Wku, Wsm, WAq, Wmr(c), Woc, Wmr			
	compatible operability and measurement	Bearing Area Curve	: Rk, Rpk, Rvk, Mr1, Mr2			
	results.	Motif	: R, Rx, AR, W, Wx, AW, Wte			
		Roughness Profile (JIS 1994)	: Ra(JIS1994), Ry, Rz(JIS1994), Sm, S, tp			
		Others	: R3z, P3z, PeakCount			
Accommodating	The OLS4500 comes with roughness (3D)	Amplitude Parameters	: Sq, Ssk, Sku, Sp, Sv, Sz, Sa			
Next-Generation	parameters conforming to ISO 25178. By	Functional Parameters	: Smr(c), Sdc(mr), Sk, Spk, Svk, SMr1, SMr2, Sxp			
Parameters	evaluating the planer area, high-reliability	Volumetric Parameters	s : Vv(p), Vvv, Vvc, Vm(p), Vmp, Vmc			
	analysis is made possible.	Lateral Parameters	: Sal, Str			

High-Quality Cantilevers for High Reliability

Wide Line of Olympus-Developed Cantilevers

The X-Y plane resolution of the SPM is determined by the probe tip diameter. The cantilevers developed and fabricated by Olympus assure stable probe tip quality to lead to high reliability. Unique designs such as "TipView" structure facilitates exact probe positioning, while the "New Concept Chip" improves usability as well as accuracy. • A cantilever product catalog is separately available.



OMCL-AC160TS-C3 Standard Silicon Cantilever

High Q factor for high-resolution measurement

Widely used in dynamic mode measurements. It is suitable for surface roughness measurement.





OMCL-AC160BN-A2 Blade Tetrahedral Probe Silicon Cantilever

High aspect ratio suitable for groove measurement

Used in dynamic mode, features a sharper, blade-like tip with a 7:1 aspect ratio views along the cantilever axis. Common applications include measuring the electrode patterns of ICs and moth-eye structures for antireflective coating for LED.





OMCL-AC240TS-C3 Medium-soft Silicon Cantilever

Viscoelasticity measurement with high reproducibility

Spring constant of 2 N/m (Nom.) is smallest of silicon cantilevers for AC series. It is therefore suitable for measurements of viscoelasticity of soft samples.





OMCL-TR800PSA-1 Standard Silicon Nitride Cantilever

Low wear, excellent durability

Widely used in contact mode measurement, due to the cantilever softness and probe wear resistance. Each chip has two cantilevers of differing lengths of 100 µm and 200 µm.



Compatible with a Wide Range of Cantilevers, Easy and Accurate Cantilever Replacement

The cantilever needs to be replaced, depending on the frequency of use. As the motorized revolving nosepiece, SPM scanner head and cantilever are precisely aligned, you can complete replacement of the cantilever just by inserting the position-aligned cantilever holder into the SPM scanner head. A special alignment tool is provided for use in the positioning of the cantilever and holder so that accurate adjustment is easy for anyone. Other types of cantilevers can also be replaced using the same procedure, thereby improving the efficiency of observation and measurement.



Sample Applications



DVD Disc Surface (Scanning area: 5 μm x 5 μm , 3D image) Pits on the recording surface and surface conditions can be observed in detail.



TiO2 Monocrystal Substrate (Scanning area: 5 μ m, x 5 μ m, 3D image) Atomic steps of approx. 0.3 nm TiO2 (oxidized titanium) can be seen.



Polymer Film (Scanning area: $10\,\mu m$ x $10\,\mu m$, 3D image) A flaw on the film surface (center left) can be seen.



Vickers Indentation (Scanning area: 20 μm x 20 μm , 3D image) Cracks propagated from the apex angle of indentation are clearly visible.



IC Pattern Hole (Scanning area: 4 μm x 4 μm , 3D image) Minute foreign particle (white area) attached to the pattern surface can be seen.



Aluminium Anode Oxide Layer (Scanning area: 1.8 µm x 1.8 µm, surface potential mode (KFN); Left: height image, Right: potential image) Surface shape (left) and surface potential (right) on the aluminium anode oxide layer are visible. A mesh structure that is not apparent in the height image is detected.

Color Printing







SPM (Scanning area: 5 µm x 5 µm, 3D image)



Lactic Acid Bacteria



LSM (Scanning area: 100 µm x 100 µm)



SPM (Scanning area: 20 μm x 20 $\mu m,$ height image)



SPM Profile Analysis

Toner Particle



LSM (Scanning area: 80 µm x 80 µm, Right above: 10 µm x 10 µm)



SPM (Scanning area: 1 µm x 1 µm, 3D image)



Dimensions / Specifications

SYSTEM APPEARANCE



MAIN UNIT DIMENSIONS



COMBINATION SYSTEM DIMENSIONS



Upgrade Service to the OLS4500 Nano Search Microscope

You can upgrade your OLS4000/OLS4100 Laser Scanning Microscope to the OLS4500 Nano Search Microscope. The upgrade can be done right at your facility, so there is no need to return the microscope system.

For more details, please contact your Olympus dealer.

MAIN UNIT

LSM S	M Section		Light Source/Detector	Light Source: 405 nm Semiconductor Laser, Detector: Photomultiplier			
			Total Magnification	108x – 17,280x			
				Optical Zoom: 1x – 8x			
	Measurement	Planar Measurement	Repeatability	100х: Зづп-1=0.02 µm, 50х: Зづп-1=0.04 µm, 20х: Зづп-1=0.1 µm			
			Accuracy	Measurement Value ±2%			
		Height Measurement	System	Revolving Nosepiece Vertical-Drive System			
			Stroke	10 mm			
			Scale Resolution	0.8 nm			
			Movement Resolution	10 nm			
			Display Resolution	1 nm			
			Repeatability	100x: σn-1=0.012 μm, 50x: σn-1=0.012 μm, 20x: σn-1=0.04 μm			
			Accuracy	0.2+L/100 μm or Less (L=Measuring Length)			
	Color Observation Se	ction	Light Source/Detector	Light Source: White LED, Detector: 1/1.8-Inch 2-Megapixel Single-Panel CCD			
			Zoom	Digital Zoom: 1x – 8x Motorized BF Sextuple Revolving Nosepiece Differential Interference Contrast Slider: U-DICR, Polarizing Plate Unit Built-In			
	Revolving Nosepiece		1				
	Differential Interference	e Contrast Unit					
	Objective Lens			BF Plan Semi-apochromat 5x, LEXT-Dedicated Plan Apochromat 20x, 50x, 100x			
	Z Focusing Unit Strok	t Stroke		76 mm			
	XY Stage			100 x 100 mm (Motorized Stage)			
				1			

SPM Section	Measurement mode	Contact mode, Dynamic mode, Phase mode, Current mode*, Surface Potential (KFM) mode*, Magnetic Force (MFM) mode*				
	Displacement detection	Optical lever system				
	Light source	659 nm Semiconductor Laser				
	Detector	Photodetector				
	Max. scanning range	X-Y: Max. 30 µm x 30 µm, Z: Max. 4.6 µm				
	Cantilever mount	One-touch mount using cassette-type cantilever holder. With the pre-alignment using the dedicated special tool for cantilever mounting, optical alignment is not required when replacing the cantilever				
* Optional						
System	Total weight	Approx. 440 kg (excluding table)				
	Input rating	100 - 120 V/220 - 240 V. 600 VA. 50/60 Hz				

OBJECTIVE LENS

Model	Magnification		Working Distance (WD)	Numerical Aperture (NA)	
MPLFLN5X	108x-864x	2,560-320 µm	20.0 mm	0.15	
MPLAPON20XLEXT	432x-3,456x	640-80 µm	1.0 mm	0.60	
MPLAPON50XLEXT	1,080x-8,640x	256-32 µm	0.35 mm	0.95	
MPLAPON100XLEXT	2,160x-17,280x	128-16 µm	0.35 mm	0.95	

CANTILEVER

Application (Usage)	Product Name	Туре	Chip Number	Cantilever		Probe		Material	Coating Metal
				Resonance Frequency (kHz)	Spring Constant (N/m)	Height (µm)	Radius (nm)	Probe / Lever	Probe side / Reflex side
Dynamic mode / Phase mode	OMCL-AC160TS-C3	Standard silicon	24	300	26	14	7	Si / Si	Non / Al
	OMCL-AC160BN-A2	High aspect ratio silicon	12	300	42	9	8	Si / Si	Non / Non
	OMCL-AC240TS-C3	Medium-soft silicon	24	70	2	14	7	Si / Si	Non / Al
Contact mode	OMCL-TR800PSA-1	Standard silicon nitride	34	73/24	0.57/0.15	2.9	15	SiN / SiN	Non / Au
Surface potential mode	OMCL-AC240TM-B3	Silicon for electrical measurement	18	70	2	14	15	Si / Si	Pt / Al

The dimensions and mechanical properties shown above are typical values.
 Pay special attention as cantilevers are very small and subject to danger of getting could get into your eyes or be accidentally ingested.
 For information on using cantilevers for Current mode and Magnetic Force mode, please contact your Olympus dealer.
 In addition to the cantilevers shown here, a wide variety of cantilevers are available from Olympus. Please contact your Olympus dealer for details.





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 Images on the PC monitors are simulated.
 Specifications and appearances are subject to change without any notice or obligation on the part of the manufacturer.
 The device is designed for use in industrial environments for the EMC performance (Class A device).
 Using it in a residential environment may affect other equipment in the environment.

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